

# Sustainability and Life Cycle Assessment of bitumen

Brice Delaporte

*Eurobitume, Sustainability Lead*

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# Sustainability and Life Cycle Assessment of bitumen

Life Cycle Inventory (LCI)  
of bitumen

Complementary Product Category  
Rules (c-PCR) for bitumen and  
bituminous binders



## Life Cycle Inventory (LCI) of bitumen

## Complementary Product Category Rules (c-PCR) for bitumen and bituminous binders



# Eurobitume Life Cycle Inventory for Bitumen

- Historic background:

- 1st Life Cycle Inventory (LCI) published in 1999
- 2nd Version published in 2012
- 3rd Version published in 2020/2022



Currently conducting the 4<sup>th</sup> Eurobitume LCI for bitumen study (V4.0 - 2025)

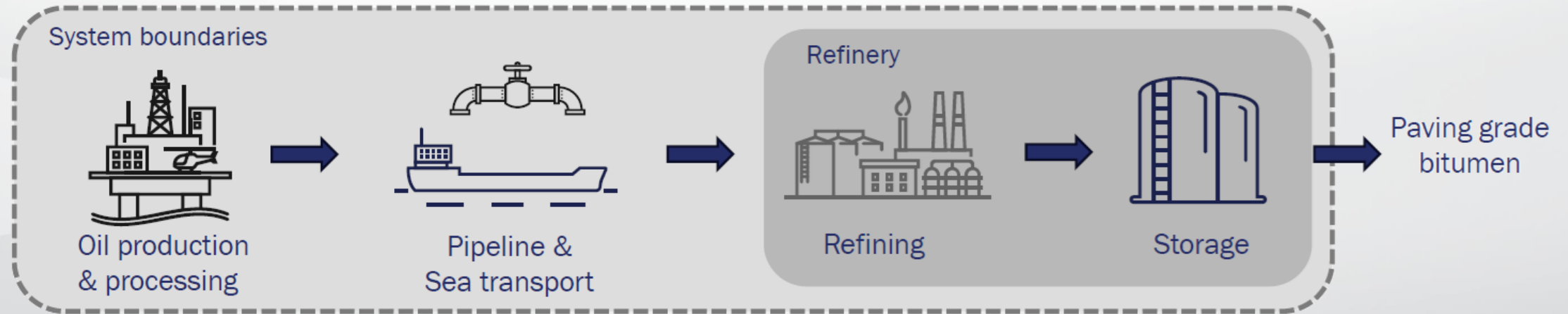
- Main reasons for the update

- Need to provide **transparent, reliable and reputable environmental data for bitumen produced in Europe**
- Update from reference year 2017 to 2023
- Considering feedback from external review of 3<sup>rd</sup> Version regarding use of primary data for refinery and environmental impact of feedstock supply



## Goal & Scope of the study

- Reference unit is 1t of straight-run paving grade bitumen (EN 12591) as well as air-rectified and oxidized bitumen
- EB LCI is representative for straight-run paving grade bitumen production of (Eurobitume members) in the EU & UK.
- System boundaries are cradle-to-gate, including crude oil production, crude transport and refining and storage at the refinery





## LCI Analysis (LCIA)

- Study is a full LCA covering several environmental indicators (e.g. acidification or eutrophication)
- The Life Cycle Inventory (LCI) and/or the indicator results are foreseen to be used within LCAs, EPDs or similar studies of bitumen containing products.
- The indicators required under EN 15804+A2 “Sustainability of construction works – Environmental product declarations (EPD) – Core rules for the product category of construction products” are applied.
- A comparison of indicator results from version 3.1 with draft results indicated comparable results (acidification, photochemical ozone formation, abiotic resources – fossil fuels).

### Core indicators required by EN 15804 +A2

Impact category	Indicator	Unit (expressed per functional unit or per declared unit)
Climate change - total <sup>a</sup>	Global Warming Potential total (GWP-total)	kg CO <sub>2</sub> eq.
Climate change - fossil	Global Warming Potential fossil fuels (GWP-fossil)	kg CO <sub>2</sub> eq.
Climate change - biogenic	Global Warming Potential biogenic (GWP-biogenic)	kg CO <sub>2</sub> eq.
Climate change - land use and land use change <sup>b</sup>	Global Warming Potential land use and land use change (GWP-luluc)	kg CO <sub>2</sub> eq.
Ozone Depletion	Depletion potential of the stratospheric ozone layer (ODP)	kg CFC 11 eq.
Acidification	Acidification potential, Accumulated Exceedance (AP)	mol H <sup>+</sup> eq.
Eutrophication aquatic freshwater	Eutrophication potential, fraction of nutrients reaching freshwater end compartment (EP-freshwater)	kg PO <sub>4</sub> eq.
Eutrophication aquatic marine	Eutrophication potential, fraction of nutrients reaching marine end compartment (EP-marine)	kg N eq.
Eutrophication terrestrial	Eutrophication potential, Accumulated Exceedance (EP-terrestrial)	mol N eq.
Photochemical ozone formation	Formation potential of tropospheric ozone (POCP)	kg NMVOC eq.
Depletion of abiotic resources - minerals and metals <sup>c d</sup>	Abiotic depletion potential for non-fossil resources (ADP-minerals&metals)	kg Sb eq.
Depletion of abiotic resources - fossil fuels <sup>c</sup>	Abiotic depletion for fossil resources potential (ADP-fossil)	MJ, net calorific value
Water use	Water (user) deprivation potential, deprivation-weighted water consumption (WDP)	m <sup>3</sup> world eq. deprived

## Main stages of the study



↳ Good representativeness

## Main deliverables

- LCA report incl. critical review
- Document explaining changes between Version 3.1 (2020/2022) and the updated Version 4.0 (2025)
- LCI of bitumen dataset in ILCD format
  - XML file that contains a short documentation of the data set and the resource consumption and emission releases (LCI) associated with the supply of bitumen
  - File could be used by LCA practitioner to conduct life cycle studies about bitumen containing products)



## Life Cycle Inventory (LCI) of bitumen



## Complementary Product Category Rules (c-PCR) for bitumen and bituminous binders



## Environmental information of bitumen / bituminous binders

- Need to provide reliable information for downstream users of bitumen / bituminous binders to allow for the **environmental impacts of road infrastructures**
- Environmental Product Declaration (EPD) are growing in importance and developing rapidly
- **Need a framework to define common rules and requirements**

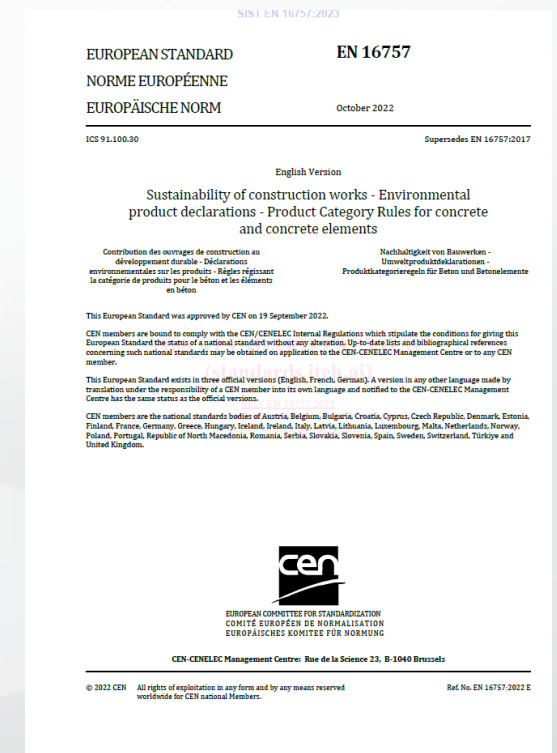


CEN/TC336 initiated the development of an EN standard on c-PCR for bitumens and bituminous binders

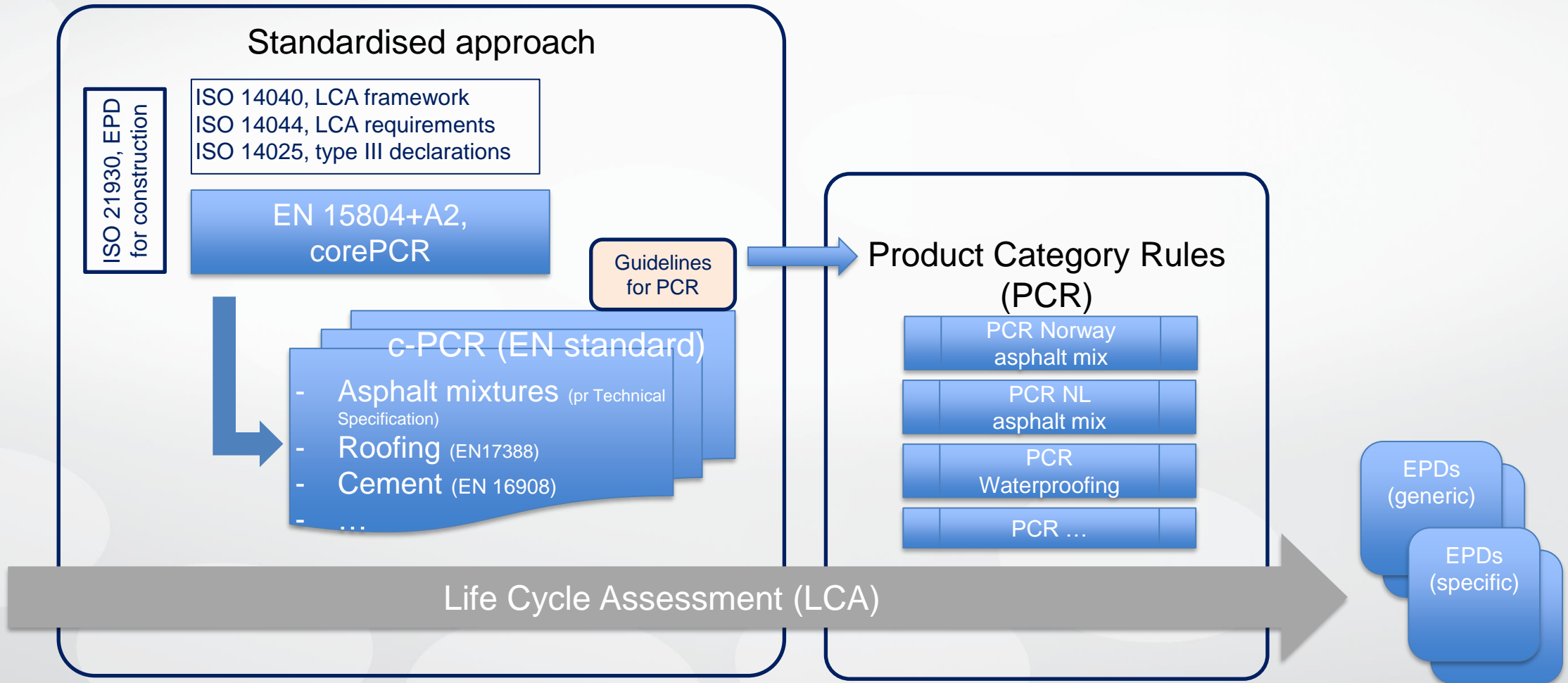
# What is a c-PCR?

- **Rules and requirements** for specific construction product categories, to guide the establishment of EPDs or PCR (Product Category Rules), if necessary
- Help LCA practitioners to generate consistent, transparent and comparable results in the assessment of environmental impacts of products in the same product category
- **Standardised document**
- Complete the core rules defined in the EN 15804:2012+A2:2019 (Sustainability of construction works - Environmental product declarations - Core rules for the product category of construction products)
- Fully compliant with EN 15804

*Example:  
Cement and building lime -  
Environmental product declarations -  
Product category rules complementary  
to EN 15804 (EN 16908:2017+A1:2022)*

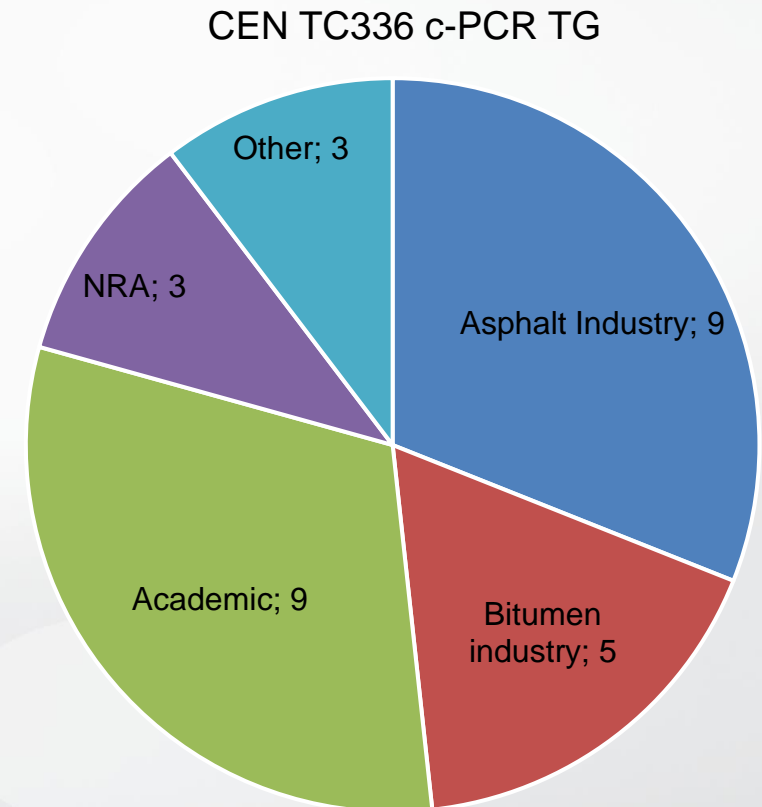


# Environmental declaration frame



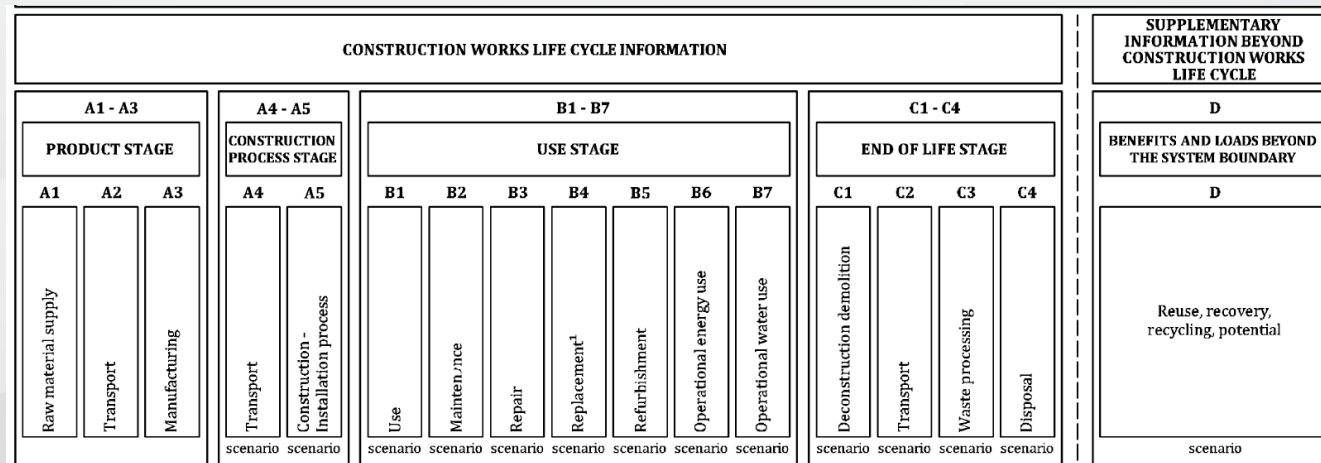
## Standardisation process

- CEN/TC336 working on sustainability information
  - Technical Report CEN TR18114 Review on how sustainability is addressed
- **New task group** to develop standard on complementary Product Category Rules to EN15804, c-PCR on Bitumens for road application
  - 29 experts
  - Kick-off meeting on 14<sup>th</sup> October 2024



## Key features to address

- **Bitumen is component of construction materials that cannot be separated at end-of-life**
  - May be subject of exemption from EN15804+A2: Cradle-to-gate (A1-A3) vs. (A1-A3) + C(end-of-life) + D(benefits & loads beyond the system)
  - Specificities for products containing biogenic carbon
- **Reference Service Life**
  - Bitumen may have different performances along the service life, at end-of-life
  - => is Reference Service Life relevant for bitumen / bituminous binders?





# Questions?

Thank you for your attention